

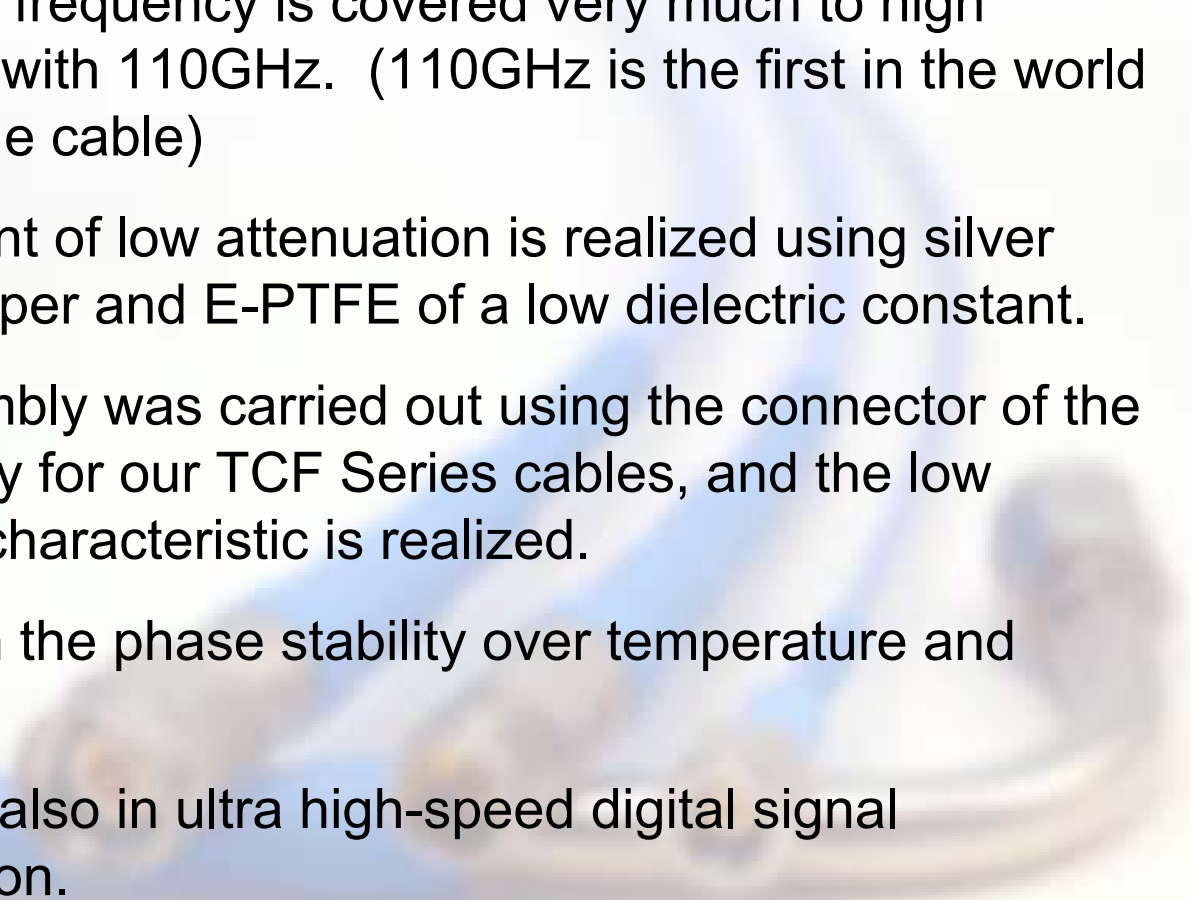
TOTOKU TCF Series

THE FLEXIBLE

MICROWAVE CABLE ASSEMBLIES

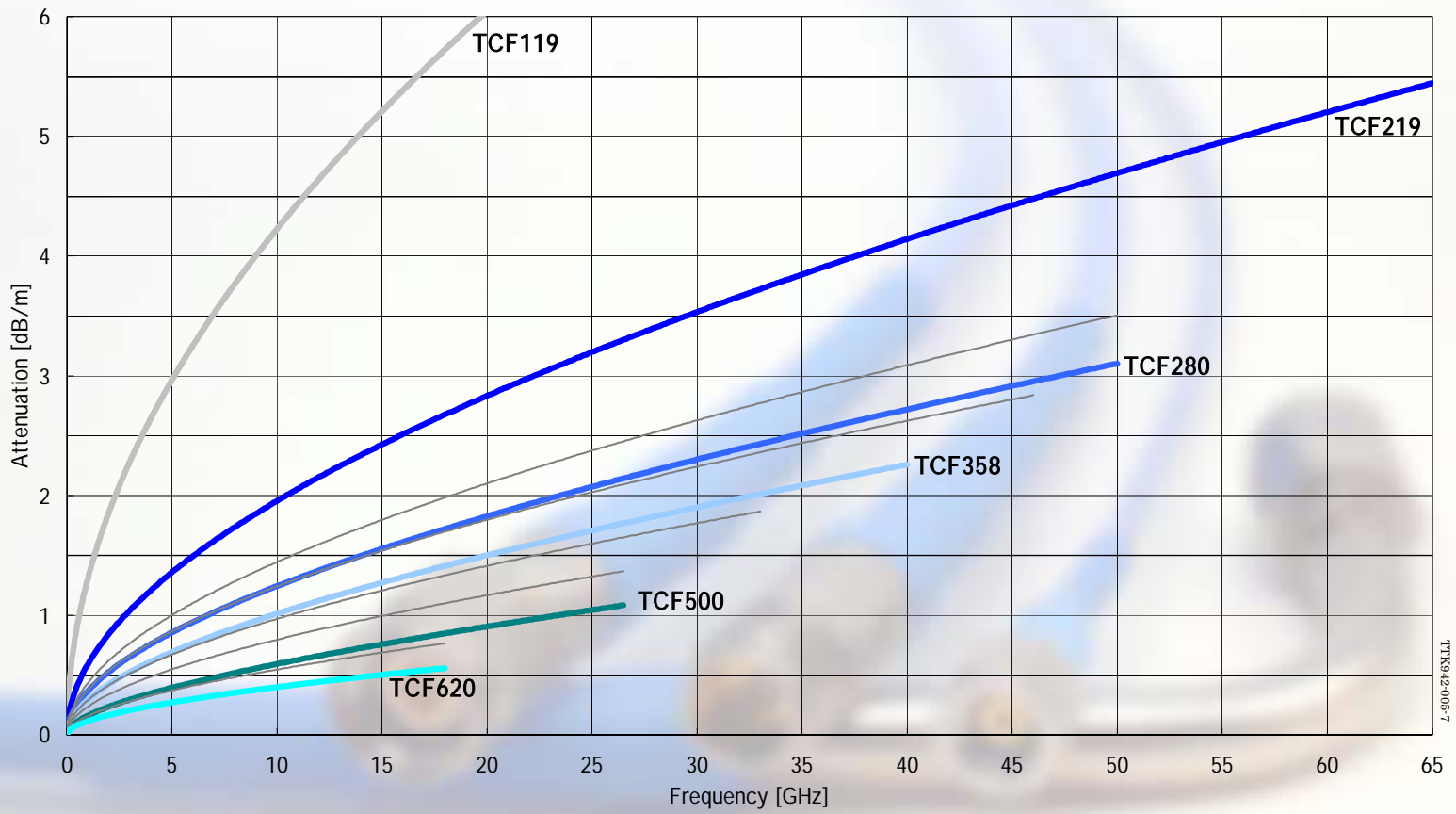


**TOTOKU**  
TOTOKU ELECTRIC CO., LTD.

- 
- TCF series cable was very rich in pliability.
  - Applicable frequency is covered very much to high frequency with 110GHz. (110GHz is the first in the world as a flexible cable)
  - The amount of low attenuation is realized using silver plated copper and E-PTFE of a low dielectric constant.
  - The assembly was carried out using the connector of the design only for our TCF Series cables, and the low reflective characteristic is realized.
  - It excels in the phase stability over temperature and bending.
  - It can use also in ultra high-speed digital signal transmission.
  - Since the connector of abundant kinds is prepared, I can offer the assembly which suited demand.

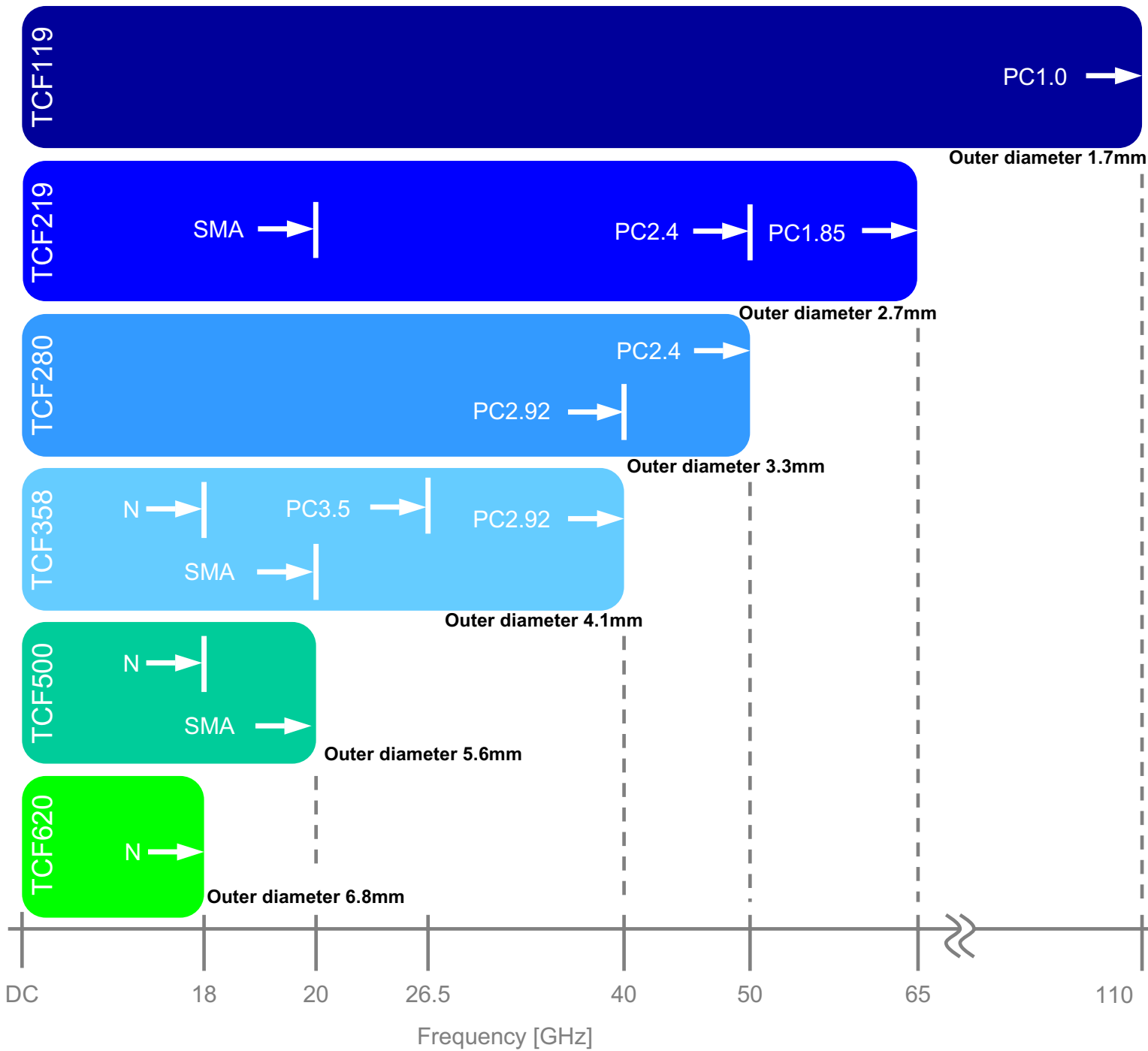
# Comparison of Attenuation with competitor

Attenuation of TCF Series (at 25°C)

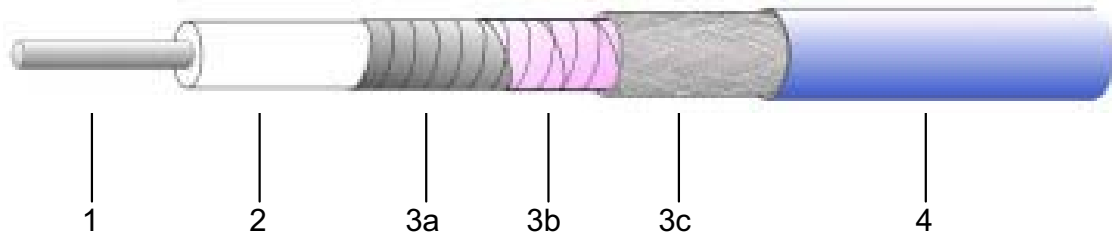


## Cable Lineup

## Overview



## Structure



- 1: Inner conductor** - Solid silver plated copper
- 2: Insulation** - Porous PTFE
- 3: Outer conductor** -
  - a. Silver plated copper tape
  - b. Plastic tape
  - c. Silver plated copper braid
- 4: Jacket** - FEP (blue)

## Structure, Composition

	Inner conductor		Dielectric	Outer conductor	Jacket	
	Material	Composition [mm]	Material	Material	Material	O.D. [mm]
TCF119	SPC	1/0.287	Porous PTFE	Silvered Cu Tape and Silvered Cu Braid	FEP (Blue)	1.7
TCF219	SPC	1/0.51	Porous PTFE	Silvered Cu Tape and Silvered Cu Braid	FEP (Blue)	2.7
TCF280	SPC	1/0.70	Porous PTFE	Silvered Cu Tape and Silvered Cu Braid	FEP (Blue)	3.3
TCF358	SPC	1/0.91	Porous PTFE	Silvered Cu Tape and Silvered Cu Braid	FEP (Blue)	4.1
TCF500	SPC	1/1.40	Porous PTFE	Silvered Cu Tape and Silvered Cu Braid	FEP (Blue)	5.6
TCF620	SPC	1/1.829	Porous PTFE	Silvered Cu Tape and Silvered Cu Braid	FEP (Blue)	6.8

TTK942-004

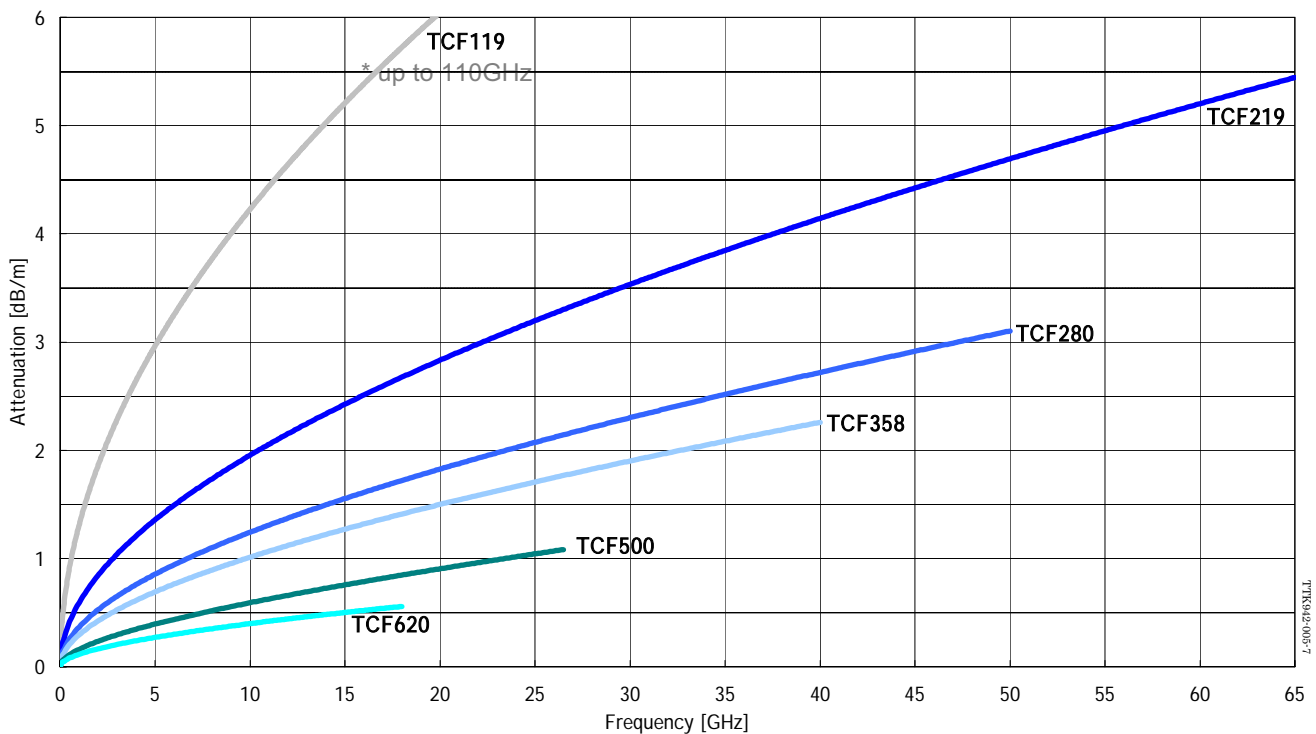
## Electrical, Mechanical characteristics

	Characteristic Impedance [ohm]	Capacitance [pF/m]	Time delay [ns/m]	Transmission rate [%]	Moding Freq. [GHz]	Min. bending radius static [mm]	Temp. range [°C]
TCF119	50	85	4.3	78	134	10	-65 ... +125
TCF219	50	85	4.3	78	75	15	-65 ... +125
TCF280	50	85	4.3	78	52	20	-65 ... +125
TCF358	50	85	4.3	78	41	20	-65 ... +125
TCF500	50	85	4.3	78	27	25	-65 ... +125
TCF620	50	85	4.3	78	20	35	-65 ... +126

TTK942-004

## Cable attenuation (Nominal)

Attenuation of TCF Series (at 25°C)



TTK942-005-7

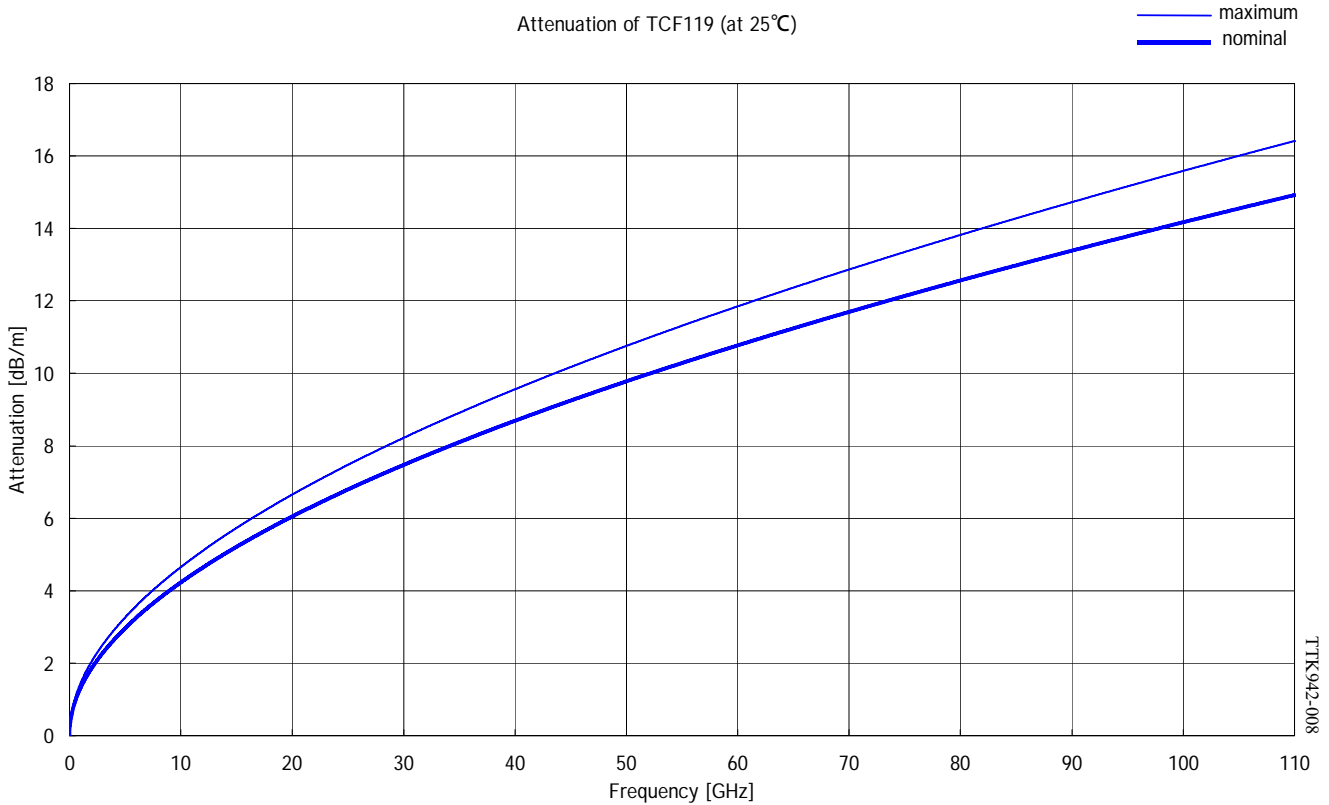
\*Attenuation of TCF119... see next page.

Cable attenuation (25° C) [dB/m]

$$= \text{Conductor loss coefficient} * \sqrt{f} \text{ [GHz]} + \text{Dielectric loss coefficient} * f \text{ [GHz]}$$

Conductor loss coefficient : 1.300 (Nominal) 1.430 (Maximum)

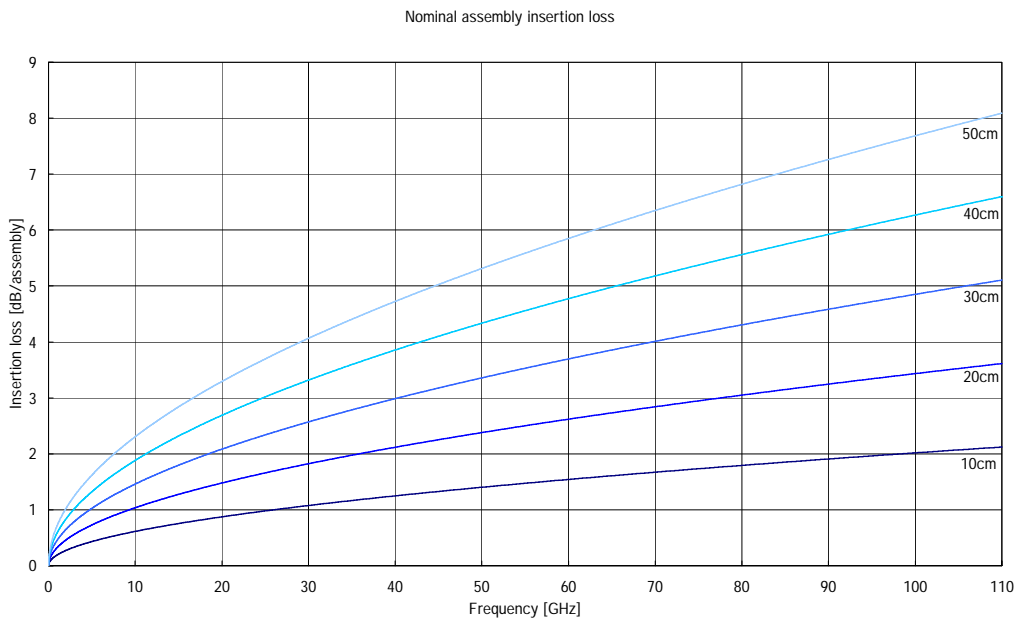
Dielectric loss coefficient : 0.0117 (Nominal) 0.0129 (Maximum)



## Nominal assembly insertion loss

Assembly insertion loss (25° C)

$$= \text{Cable attenuation (25° C)} * \text{assembly length} + 0.06 * \sqrt{f} \text{ [GHz]}$$

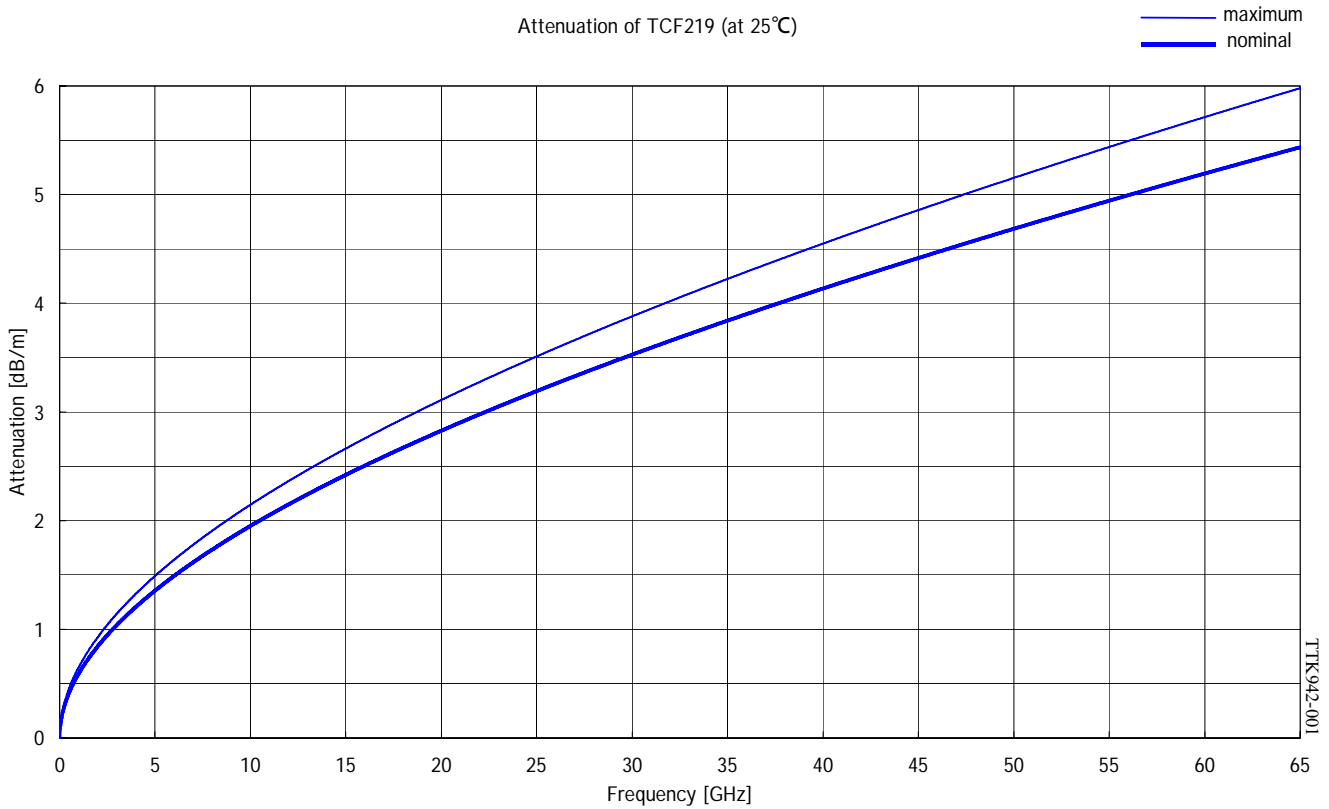


Cable attenuation (25° C) [dB/m]

$$= \text{Conductor loss coefficient} * \sqrt{f} \text{ [GHz]} + \text{Dielectric loss coefficient} * f \text{ [GHz]}$$

Conductor loss coefficient : 0.581 (Nominal) 0.639 (Maximum)

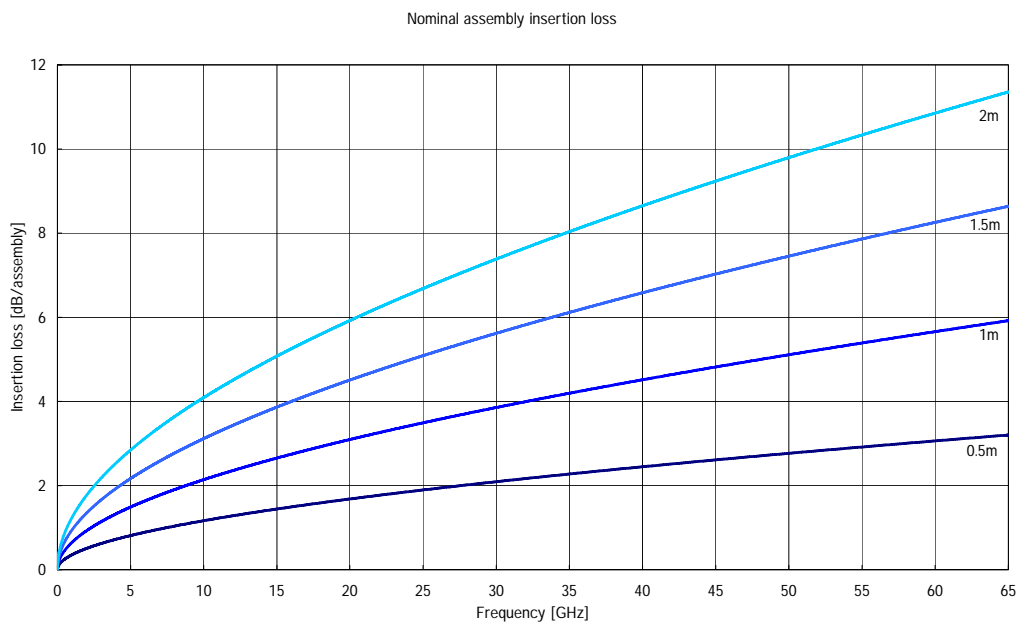
Dielectric loss coefficient : 0.0117 (Nominal) 0.0129 (Maximum)



## Nominal assembly insertion loss

Assembly insertion loss (25° C)

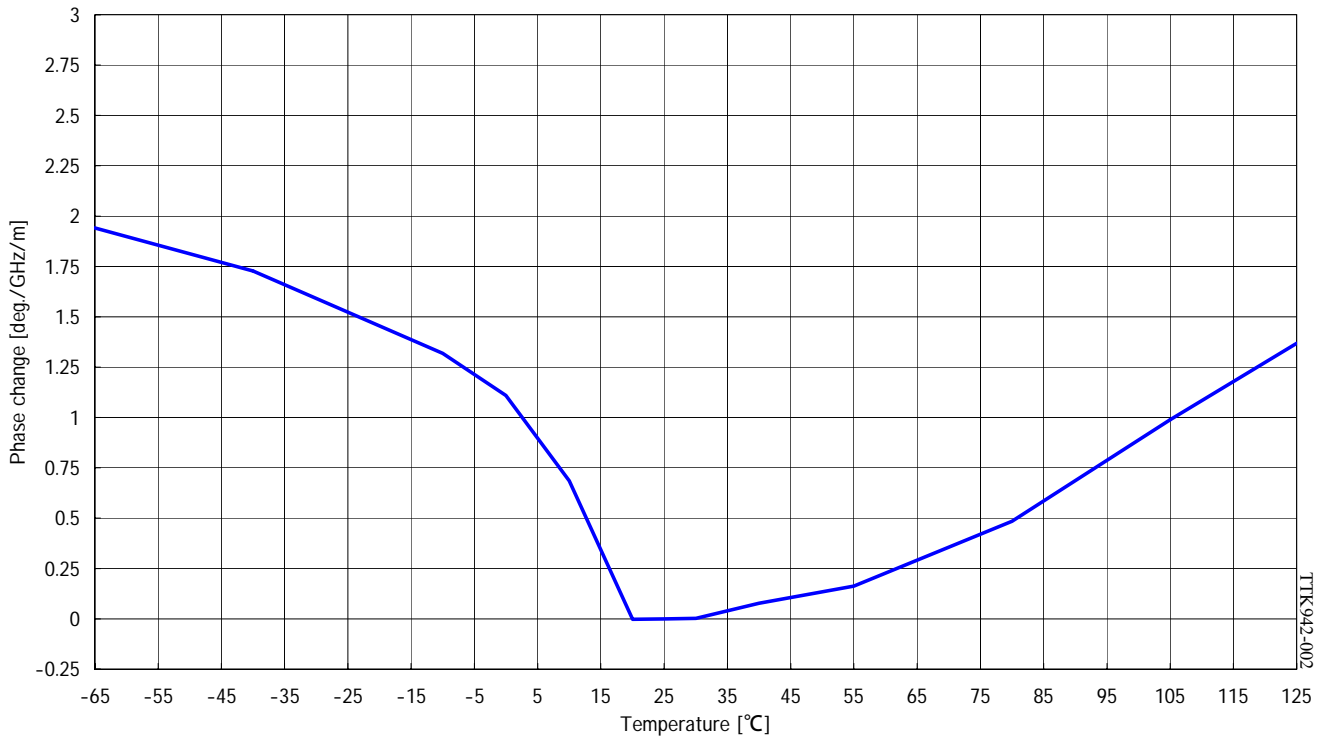
$$= \text{Cable attenuation (25° C)} * \text{assembly length} + 0.06 * \sqrt{f} \text{ [GHz]}$$



## Phase characteristics

### Phase variation for temperature change

Phase variation for temperature change of TCF219



### Phase change After bending

The greatest variation value expected...

Bending radius [mm]→	Phase change [deg.]		
	R=50	R=30	R=15
at 18GHz	1.11	2.98	3.34
at 40GHz	2.54	6.86	7.96
at 50GHz	3.25	8.96	10.73
at 65GHz	4.25	12.31	15.23

\* The cable was bent by 360 degrees every radius 50mm, 30mm, and 15mm, the phase was measured in the state one minute later, and the changing value was shown.

# Cable attenuation

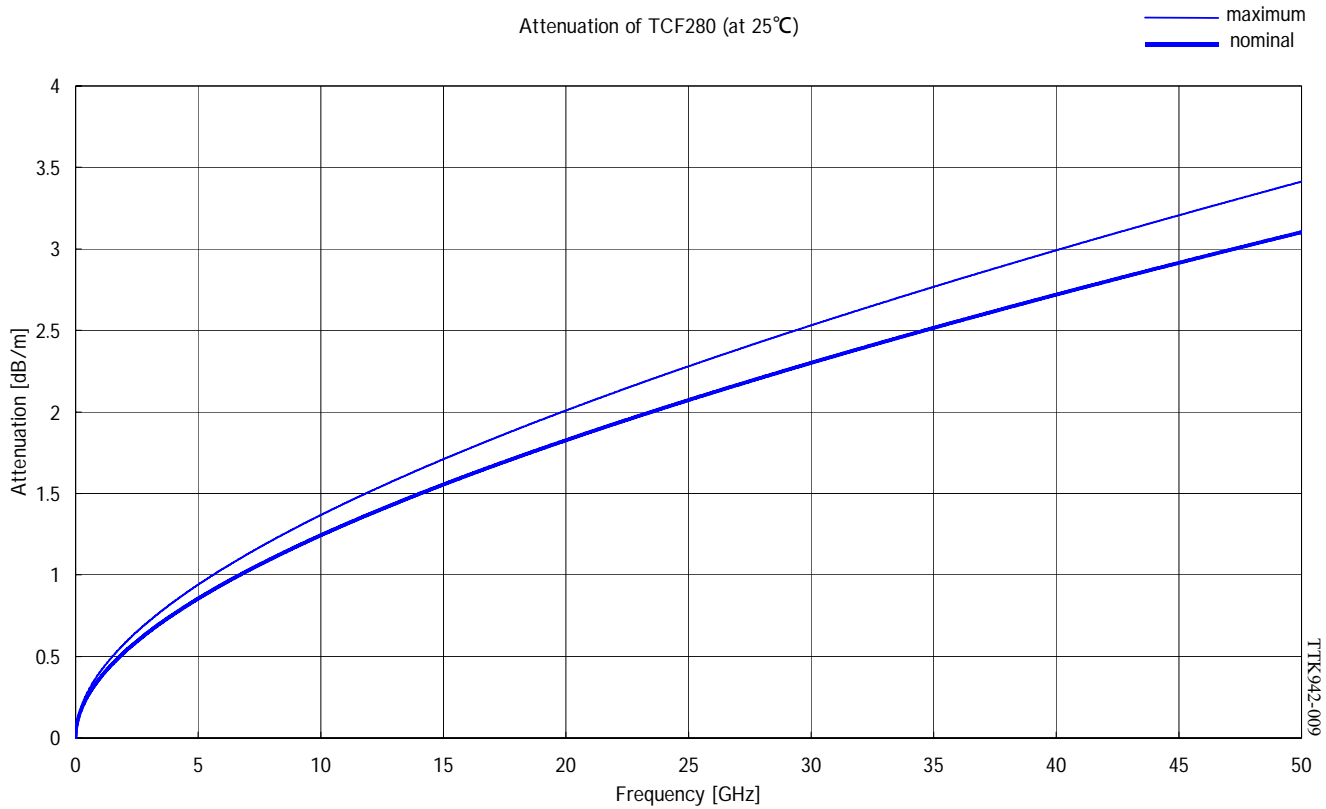
TCF280

Cable attenuation (25° C) [dB/m]

$$= \text{Conductor loss coefficient} * \sqrt{f} \text{ [GHz]} + \text{Dielectric loss coefficient} * f \text{ [GHz]}$$

Conductor loss coefficient : 0.356 (Nominal) 0.392 (Maximum)

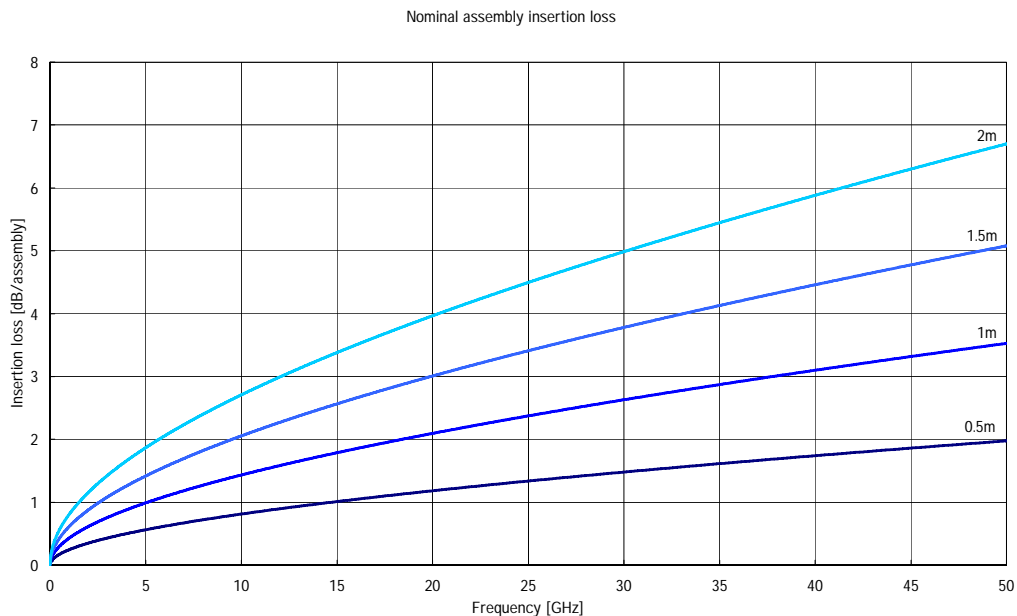
Dielectric loss coefficient : 0.0117 (Nominal) 0.0129 (Maximum)



# Nominal assembly insertion loss

Assembly insertion loss (25° C)

$$= \text{Cable attenuation (25° C)} * \text{assembly length} + 0.06 * \sqrt{f} \text{ [GHz]}$$

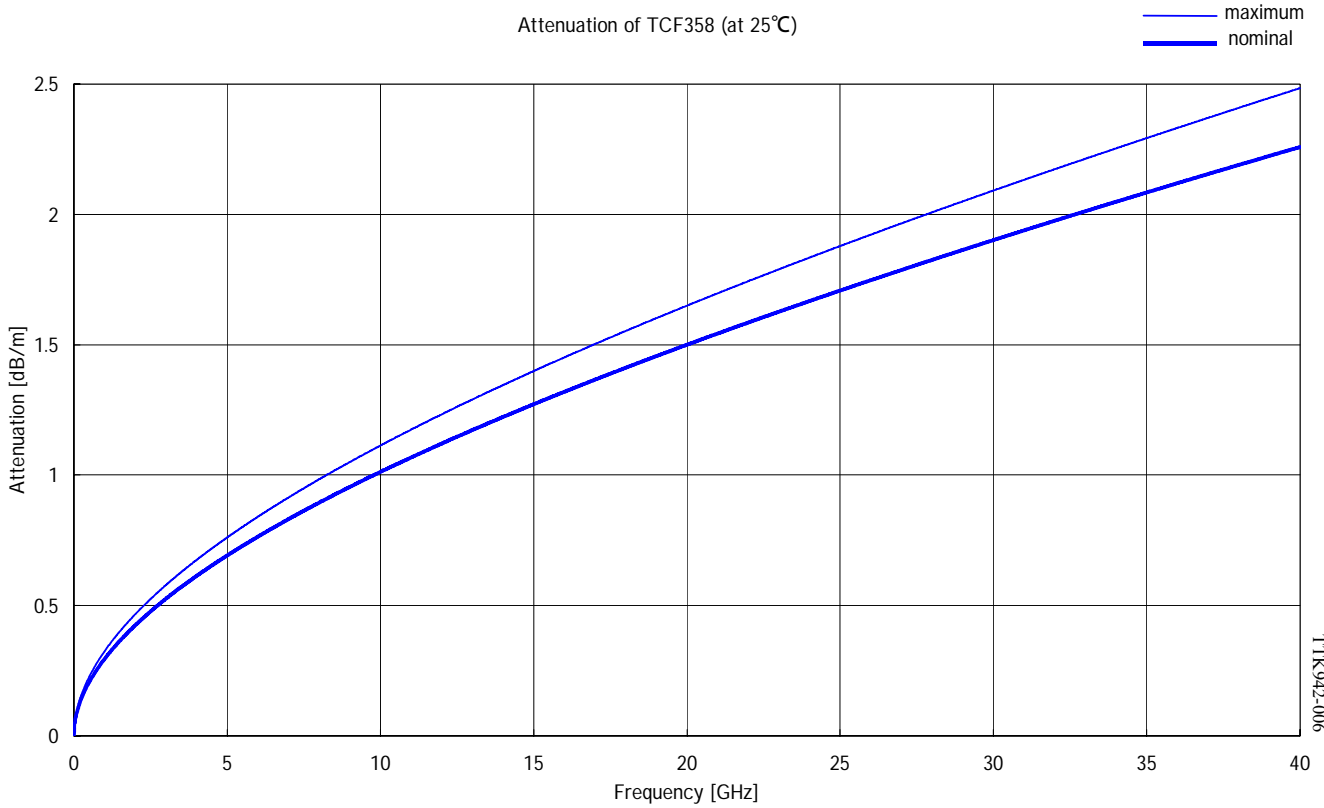


Cable attenuation (25° C) [dB/m]

$$= \text{Conductor loss coefficient} * \sqrt{f} [\text{GHz}] + \text{Dielectric loss coefficient} * f [\text{GHz}]$$

Conductor loss coefficient : 0.283 (Nominal) 0.311 (Maximum)

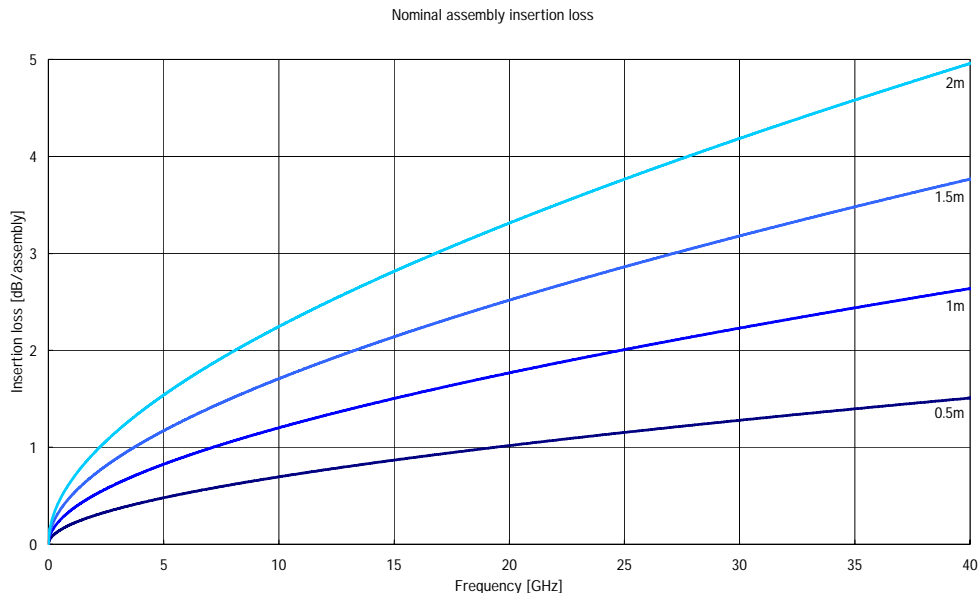
Dielectric loss coefficient : 0.0117 (Nominal) 0.0129 (Maximum)



## Nominal assembly insertion loss

Assembly insertion loss (25° C)

$$= \text{Cable attenuation (25° C)} * \text{assembly length} + 0.06 * \sqrt{f} [\text{GHz}]$$



# Cable attenuation

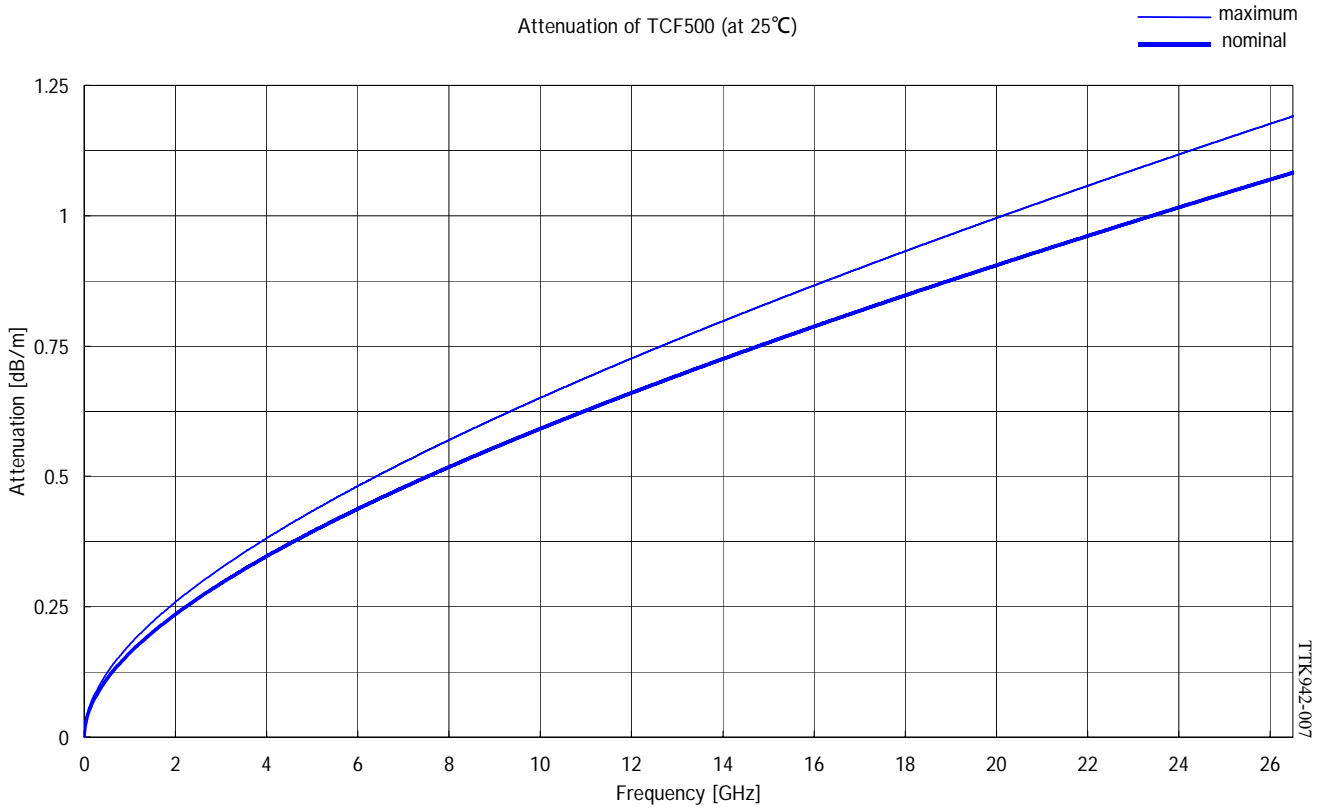
TCF500

Cable attenuation (25° C) [dB/m]

$$= \text{Conductor loss coefficient} * \sqrt{f} \text{ [GHz]} + \text{Dielectric loss coefficient} * f \text{ [GHz]}$$

Conductor loss coefficient : 0.150 (Nominal) 0.165 (Maximum)

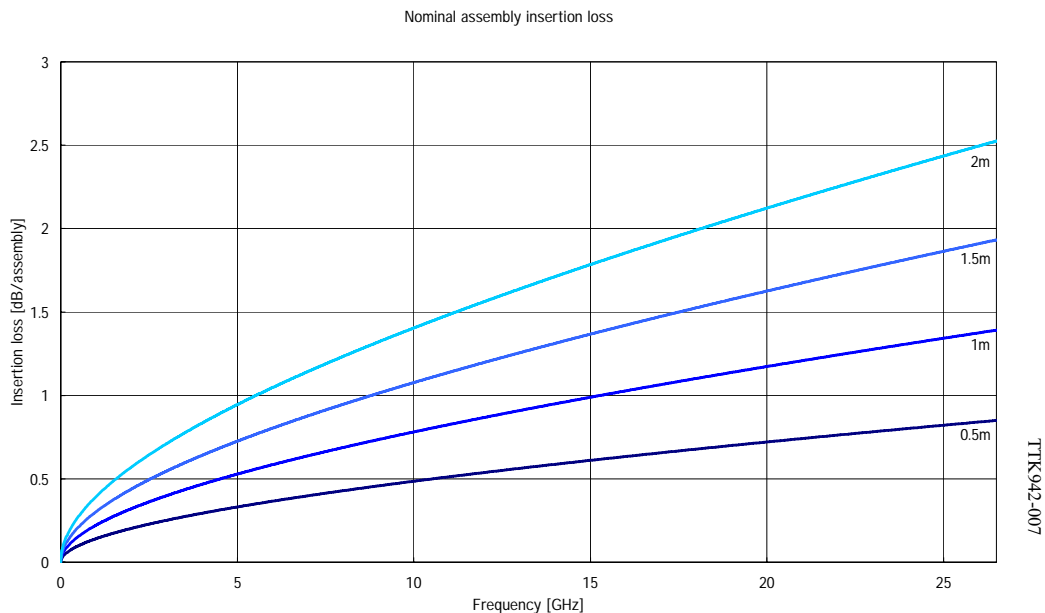
Dielectric loss coefficient : 0.0117 (Nominal) 0.0129 (Maximum)



# Nominal assembly insertion loss

Assembly insertion loss (25° C)

$$= \text{Cable attenuation (25° C)} * \text{assembly length} + 0.06 * \sqrt{f} \text{ [GHz]}$$



# Cable attenuation

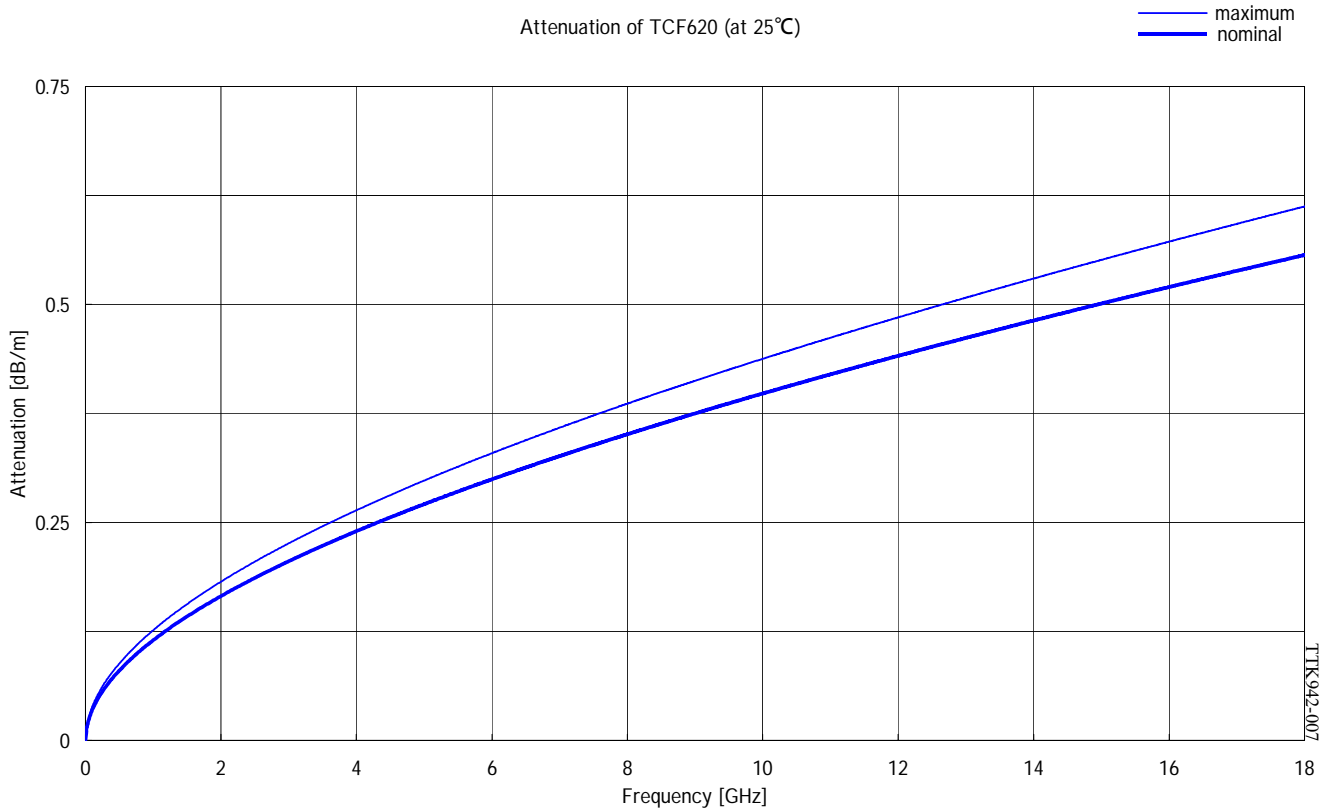
TCF620

Cable attenuation (25° C) [dB/m]

$$= \text{Conductor loss coefficient} * \sqrt{f} \text{ [GHz]} + \text{Dielectric loss coefficient} * f \text{ [GHz]}$$

Conductor loss coefficient : 0.110 (Nominal) 0.121 (Maximum)

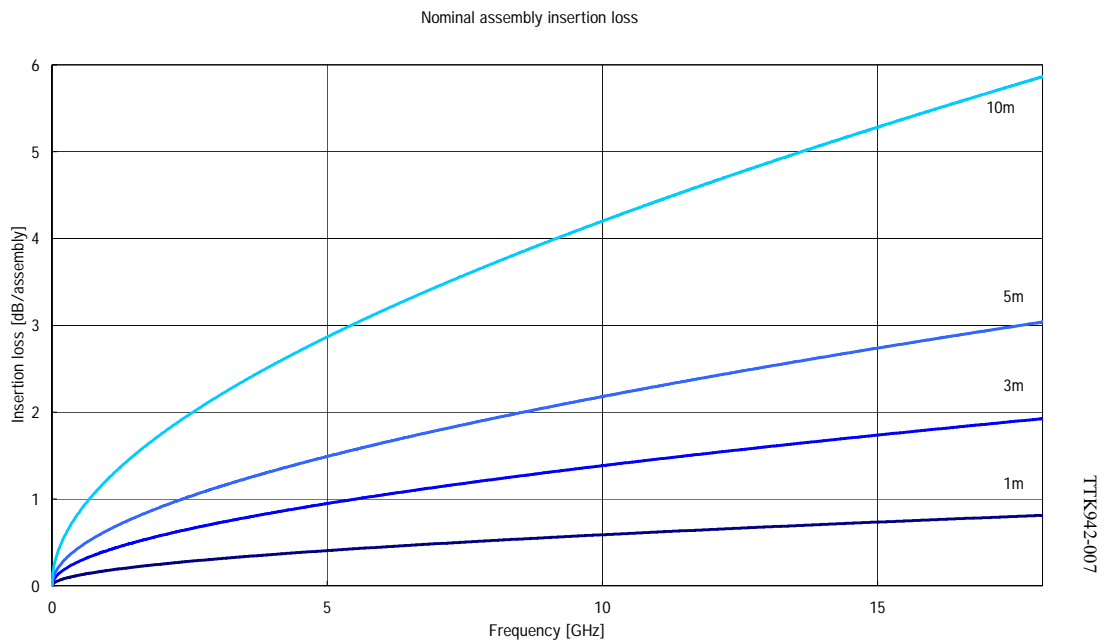
Dielectric loss coefficient : 0.005 (Nominal) 0.0055 (Maximum)



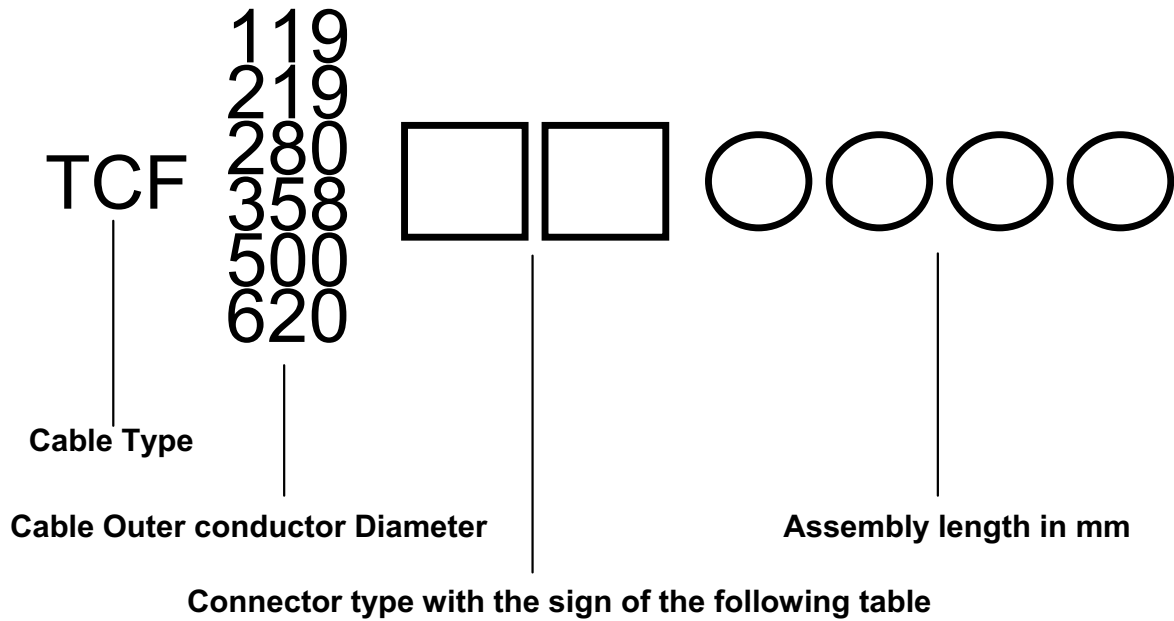
# Nominal assembly insertion loss

Assembly insertion loss (25° C)

$$= \text{Cable attenuation (25° C)} * \text{assembly length} + 0.06 * \sqrt{f} \text{ [GHz]}$$



■ ORDER Information  
Part Number Designation



A	B	D	E	F	G
SMA-m	SMA-f	N-m	N-f	PC3.5-m	PC3.5-f
K	M	Q	R	T	U
PC2.92-m	PC2.92-f	PC2.4-m	PC2.4-f	PC1.85-m	PC1.85-f
X	Y				
PC1.0-m	PC1.0-f				

note 1 "-m" after a connector type shows a straight male connector and "-f" shows a straight female connector.

note 2 TCF cable assemblies are available with armoring. In this case, sign H is added after the Cable Outer Diameter.

note 3 TCF cable assemblies are available with bending by connector area. In this case, sign L is added after the sign of connector type.

note 4 If it is an applicable connector for TCF cable, combination is possible also for what connector.  
(Being TCF280 series, such as one end PC2.92 connector and one end PC2.4...)

Please ask for details.

## Examples

TCF219 TLU 1200

→ TCF219 cable assembly with PC1.85mm right angle male connector and PC1.85mm female connector, 1200mm of assembly length.

TCF280 RK 500

→ TCF280 cable assembly with PC2.4mm female connector and PC2.92mm male connector, 500mm of assembly length.

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# TOTOKU

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